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Gas Marine.—The process of making coal gas is simple. Bituminous coal is thrown into a hot cylinder of iron the mouth of which is closed carefully by an iron door, with the edges cemented by soft clay. The vapor arising from the coal is received into a tube, by means of which it is permitted to escape into a series of vessels, where it is cooled and deposits much of its impure matter. It is then passed into another series of vessels containing quicklime, which r ba it of its sulphurous and other nauseous intermixtures. From this receiver it flows purified, as we find it in use, into the gasometer, and is from thence distributed, as it may be needed, through mains and service-pipes, into various pars of the city. The highly charged bituminous coals, such as the English Cannel coal or the Albert coal of Nova Scotia, are found best adapted to the pur poses of gas making. In the manufacture of gas from Newcastle coal, a chaldron weighing 27 cwt is found to yield 5650 cubic feet of gas, it cwt. of coke, [24] gallons ammoniacal liquor, [12] gallons of thick tar.

Cannel coal will yield upon an average 12,000 cubic feet of gas to the chaldron. Gas coal in New York costs upon an average \$12 per chaldron. It has been questioned whether the competition found so needful in most other departments of industry is of service, or even allowable, in the manufacture of ges. We have no experience in the United States as to the effect of such competition. That of England, however, is, that wherever two companies occupy the same district; they not only prove injurious to each other; but in the end are disadvantageous to the public. Two capitals are myested, two sources of wear and few are created, two sets of officers require to be maintained, and finally, upon their union, which sooner or later must follow, the public are required to pay the additional expense incurred by the rival works.

FACTS ABOUT MILK — Cream cannot rise through a great depth of milk. If, therefore, milk is desired to retain its cream for a rime, it should be

musi follow, the public are required to pay the additional expense incurred by the rival works:

Facts about n Milk. — Cream canpot rise through a great depth of milk. If, therefore, milk is desired to retain its cream for a time, it should be put into a deep, narrow dish; and if it be desired to free it most completely of cream, it should be poured into a broad, flat dish, not much exceeding one inch is depth. The evolution of cream is facilitated by a rie, and retarded by a depression of temperature. At the usual temperature of the dai y-50 degrees of Fahrenheit-all the cream will probably rise in thirty-six hours; but at 70 degrees it will perhaps, rise in half that time; and when the milk is kept near the feezing point, the cream will rise very slowly, because it becomes solidified. In wet and cold weather the milk is selfents. The milk in spring is supposed to be the best for drinking; hence it would be the best for calves; in summer it is best suited for cheese; and in autumn the butter keeping is better than the of summer—the own less requently milked, give richer milk, and consequently more butter. The morning's milk is licher than the evening's. The last drawn milk of each milking, at all times and seasons, is richer than the stream, which is the poorest.—Western Agriculturist.

Are of Multiplying Autographs.—At the last session of the Academy of Sciences in Paris.

of each milking, at all times and seasons, is richer than the first dawn, which is the poor st.—Western Agriculturist.

Art of Multiplying Autographs.—At the last session of the Academy of Sciences in Paris, M. Seguier made a report that M. Lachard has invented a process, simple, certain and rapid, by which he can 19 produce willing, transfer it to stone, and consequently multiply autographs to any extent, M. Lachard having been invited to repeat his experiments before a committee of the Academy, asked M. Seguier and colleagues for a few lines writen and signed by themselves. The piece of paper before the lock was yet dry was applied to blotting paper, and this blotting paper M. Lachard took home with him. The next day M. Seguier received two-opies, one on parchment and the other on ordiffary paper, of the original which he had kept in his own possession, and which the copies so exactly resembled that it was impossible to tell which of the papers was written first. This would be a dangerous discovery in the hands of a counterfeiter.

Corrugated a contractier.

Corrugated for by corrugation. A plate three inches long and four broad, so thin that, supported at the ends, it would be not of the own weight, when corrugated sustained a weight of 600 pounds. Corrugated iron has been adopted for many camputensils, A camp bedstead of this iron weighs fifty pounds, and is equally strong with the English camp bedstead weighing 150 pounds. A corrugated iron water-tight wagon-body, that floats from 2000 to 2500 pounds of freight, besides the running gear, and weighs less than a wooden wagon-body to carry the same freight, has also been adopted into the service of the United States, besides other articles of the same material. The additional strength of the iron in this form is obviously upon the principle of the ark. A circular tube is, in proportion to its amount of material, the strongest of ell forms.

Waterments.

tube is, in proportion to its amount of material, the strongest of all forms.

WATERMELON MOLASSES —An article has been going the rounds of the papers about the practicability of making molasses from watermelons. We fell incredious on the subject, but have recently been presented with a bottle of it by our friend Phillp A. Mason. of Woodbury, N. J., who is well known in this market as a successful grower of the mountain sweet watermelon. It is really a nice article, clear, sweet, and of a very pleasant flavor. He informed us the only process was to boil down the pulp to about one half. The boiling was continued for several hours. Whether it will pay to manufacture molasses in this way, is another question, and a matter of very great doubt.—Pennsylvania Rasmer.

A Brath for steamships and salling vessels has been invented, with a view to prevent, by its use, its askness. At the bottom of the berth are two wide convex pieces, or battens, from the spentre of he under side of which converge heavy sicel has ance springs, which are hooked to the sides of the setth. These springs are made to possess considerable elasticity, so that the occupant of the berth will always preserve his balance, no matter how nuch the vessel may be tessed.

The Weather Since 1790.

The following table gives an account of the weather in Phladelphia, from January 1st, 1790 to January 1st, 1847. Medium or average for each day is given, and the authority is Mr. Charles Pierce: - 68-2

Medium Tempera Medium Tempera Medium Tempera

Measum Tempera- ture.		Mearum T	empera-	ture.		
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	- "		"	1792-30	"	
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1793-40	*876	1793-32	ILT CH		UII	
1794-32		1794-31		1794-31	"	
1795-30	"	1795-30	"	1795-30		
1796-30	B. 661-64	1796 - 28	Sec.	1796-32	50 m	
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1798-28	"	1798-26	COLUMN TO STATE OF THE STATE OF	1798-28	- 46	
1799-30	"	1799-29	**	1799-29	"	
1800-28	"	1800-27	(4)	1800-30		
1801-34	"	1801—28		1801-34	**	
1802-38	"	1802-34	41	1802-28	"	
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1807-28	. 66,	1807-28	a a	1807-32		
1808-27	*	1808-32	4	1808-30	1 "	
1809-29	**	1809-26	4	1809-29	a	
1810-36	ée	1810-27	. "	1810-28	"	
1811-32	***	1811-26	"	1811-30	"	
1812-28	-	1812-27	a a	1812-28	"	
1813-29	"	1813—27	. "	1813-28	"	
1814—28	"		"	1814-30	- 66	
	"		AMER	1815—26		
1815—26	11	1815—24	_EVENT AV		LETE	
1816—32	"	1816—28		1816-32	(a)	
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1823-34	46	1823-36	"	1823-36	**	
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1836-28	.894.0	1836-24	19487	1836-33	g .	
1837—28	"	1837-33	"	1837-32	***	
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1840-24		1840-39	ALL CHAR	1840-30	TORES	
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1845-38	"	1845-35	28,300	$1845 - 28\frac{1}{2}$		
1846-33	"	1846-28	Can R.	1846 - 35	24	
m. m.	CETEL C	T. T. T. T. C.	277	1700 4	1047	

The Temperature of each year from 1790 to 1847, naking by years. I MOTOLAUNAM

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1790	Was	52	1809	was	51	1828	was	54
1791	A Fran	521	1810	d 65 m	51	1829	THE STOR	53
1792		52	1811	"	52	1830	"	52
1793	E las-	53	1812	Thirst	51	1831	eep 45'36	53
1794	Ff.	50	1813	"	501	1832	2858	51
1795	**	51	1814	"	51	1833	"	524
1796	64	511	1815	,41	51±	1834	**	521
1897	i ec	51	1816	"	49	1835	"	52
1798	er.	51	1817		521	1836	"	501
1799	er	51	1818	"	53	1837	"	521
1800	, Kell	511	1819	HIII	51	1838	"	53
1801	i ke L	52	1820	and all	513	1839		52
1802	1 66	531	1821	100	511	1840	- "	521
1803	ec	52	1822	146	53	1841	32.1	511
1804	ee	51	1823	"	531	1842	"	523
1805	66	511	1824	20	534	1843		513
1806	t. Phen	511	1825	to fire	54	1844	anin e	53
1807	66	52	1826	86 6 0	53	1845	0.00	54
1808	· 6.03	52	1827	MUTTE	50	1846	. "	54

As any one but an ignoramus might have enticipated, the laws of nature were too strong for the enemy. The first engagement took place between em in June last, immediately after the Cornish engine had been placed in position by the scientific gentlemen whose opinions were to govern the Common Council of Hartford. Some prudence was manifested in commencing the assault, and attempts were made to conciliate the water by gentle treatment. At first the engine was started at three strokes a minute—just to get the water used to it. To every stroke of the enemy, the water of course gave a hearty thump in return, just by way of reminding him that the joke had gone far enough. However, it would not do to submit without a struggle, and it was resolutely determined to raise the speed to three and a half strokes a minute. At this attempt of the enemy to violate the laws of its being, the water took its revenge, and a wreck followed in no time. The cast iron bonnet capable of enduring a pressure of at least two hundred pounds to the inch, was shattered, saving the rest of the concern from destruction; and the water was left master of the field. The enemy hauled off to repair damages, and it will be many a day before the attack is renewed. I have just come from the scene of the contest. The Cornish engine is laid up in white lead and tallow, and has not had steam since June. The fight lasted only about five days; but that settled stupidity for a while, at least. 68-1

I am informed however that another campaign is to be begun. Reinforcements are needed; and an appeal has been made to the city of Phila. to appropriate five thousand and five hundred dollars to enable the enemy to carry on the war with renewed vigor. One branch of the city council has appropriated this supply, but the other hesitated. Some of its number feel a sympathy with the water and do not think it ought to be treated so; and others fear that a contest of this kind is too expensive even for a great city. The amount called for is to build a stand-pipe, but it is not sufficientand when the stand-pipe is built it is not certain that the enemy will prevail yet. Cast iron and stupidity can do much no doubt, when backed by money enough; but in a fight where gravity, inertia, and momentum are all combined against them, they will find as formidable an opponent as Russia is to the Allies. The best thing that Philadelphia can do is to follow the example of Hartford, and to retire from a conflict in which nothing can be expected but broken bones-submitting to the first rather than a greater subsequent loss.

It may be satisfactory to the gentlemen who examined and reported upon the old engine at Philadelphia to know that they still are preforming good service in the same building in which the Cornish engine fought its last battle and came off without any laurels; and that their condition is much improved by the care of better engineers than formerly—giving every indication of a long and useful career.

It will be readily perceived, that if the Cornish engine cannot run three and a half strokes a min ute at Philadelphia, where the pipe is not much more than half the length of the Hartford one, it would not be able to run two strokes a minute at Hartford. 'It was calculated to run fen strokes in order to give the supply needed, and I suppose that all will agree, that the theory upon which the Council acted was correct, and that it would have been impossible for the machine to have done it.

Persuasion is better than force in the physical as well as the moral world; and if water cannot be induced to flow up hill with a uniform and constant flow, produced by the application of a uniform and constant power, it is of little use to attempt to kick it up, by rushing at it ten times a minute with a great clumsy plunger loaded with cast iron, and

It will, no doubt, he satisfactory to those gentlemen who voted with me, to know, that whatever may happen from their act, it cannot be a more complete failure than would have happened had they not taken the responsibility of deciding as they did; as it is gratifying to me to know that in leading them to take this responsibility, I made no argument or statement which experience has found to be fallacious.

The Cornish engines at Jersey City and Buffalo, have fallen far short of their promise, and are practically, failures. But of that, more hereafter.

Yours, very truly, EDW. N. DICKERSON.